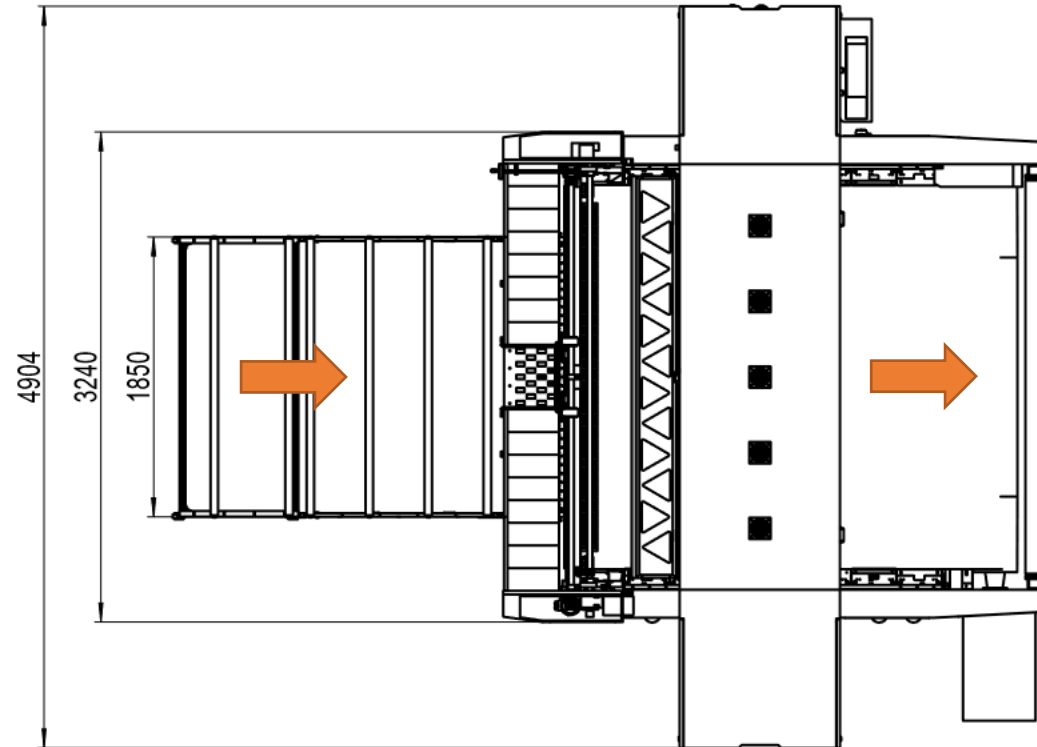
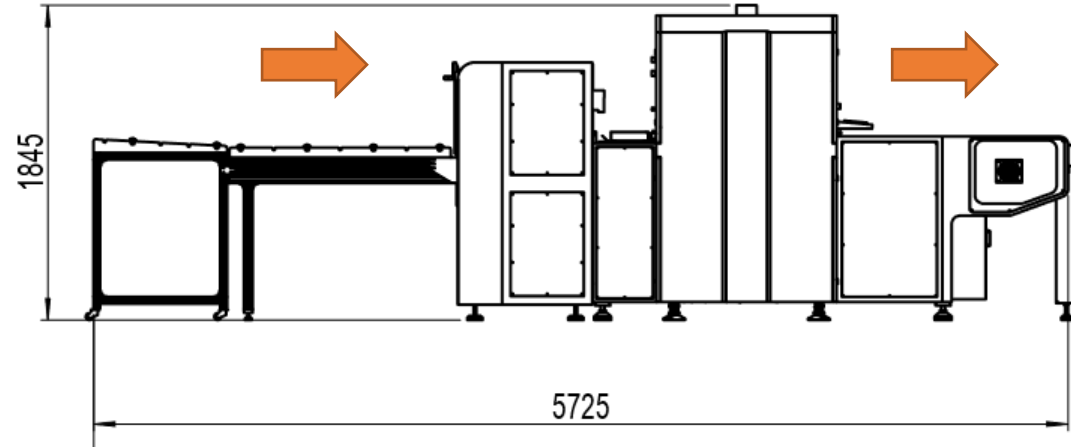


# Floor Plan

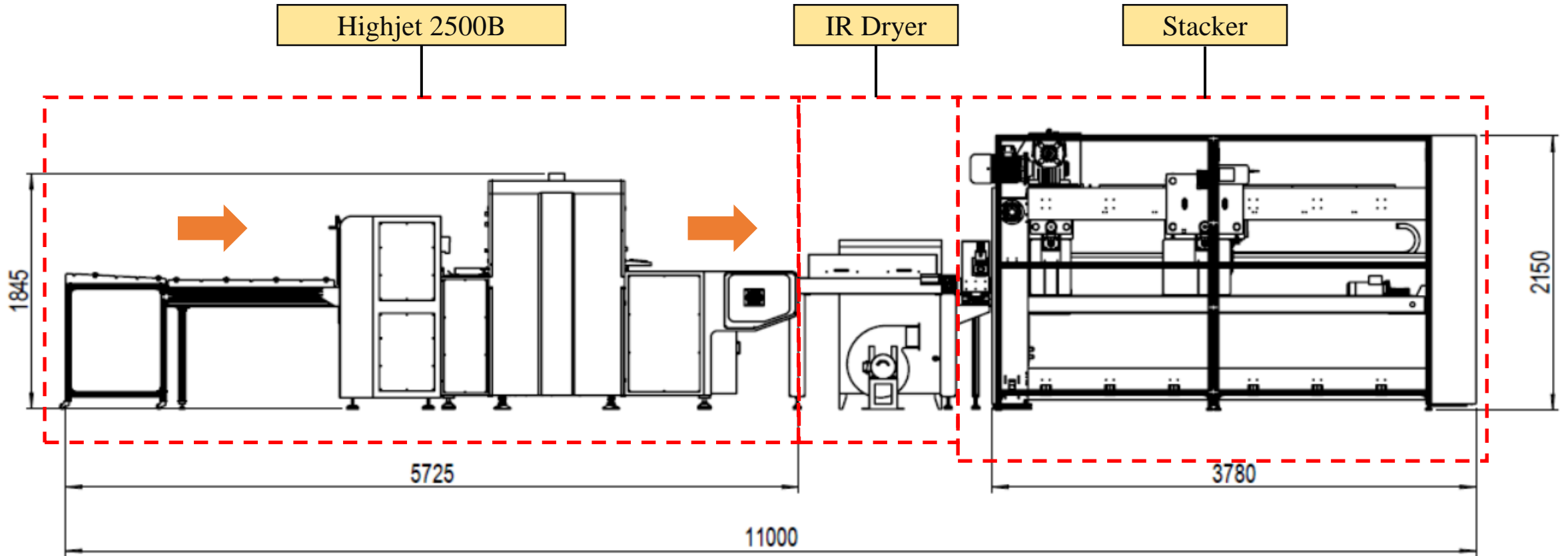
# Highjet 2500B

Unit: mm



# Highjet 2500B + Dryer + Stacker

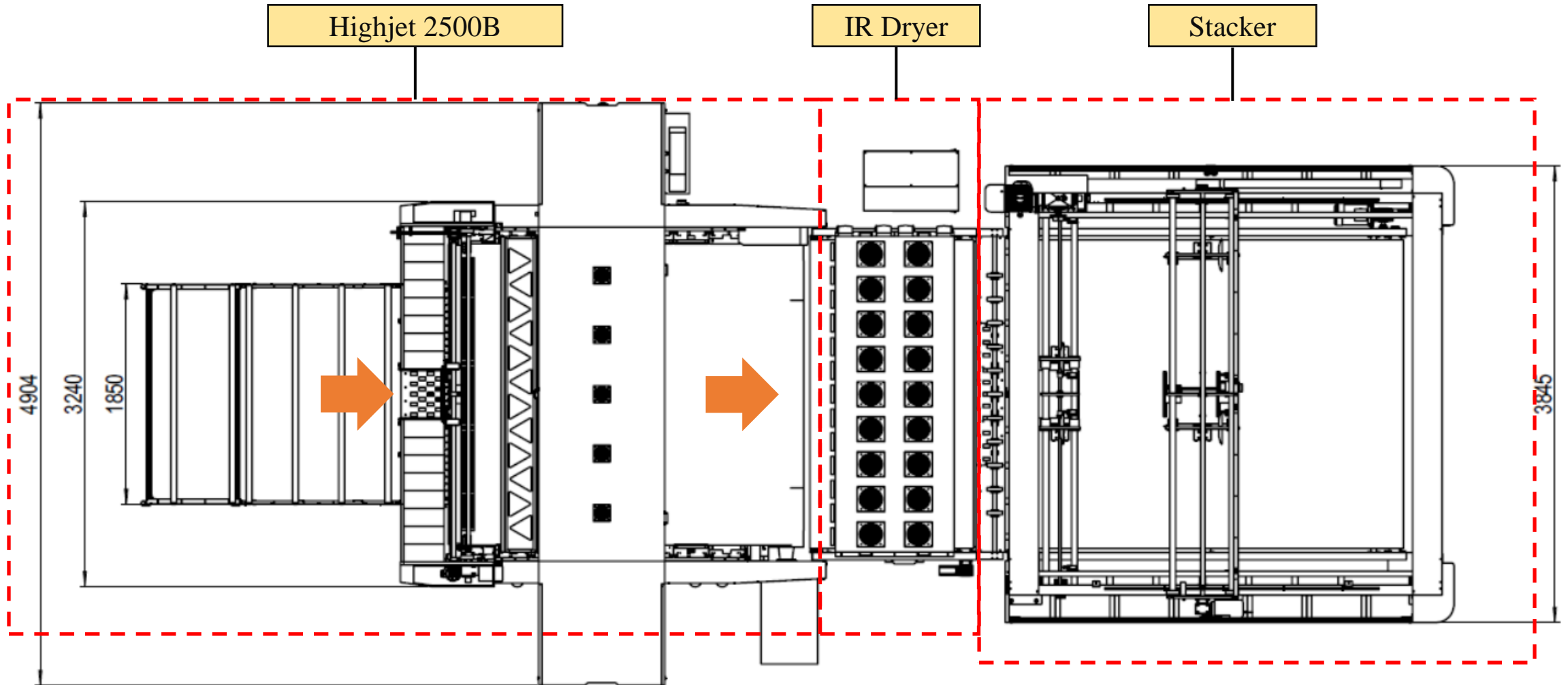
Unit: mm



Note: The dimensions of Dryer and stacker are subject to the final physical object.

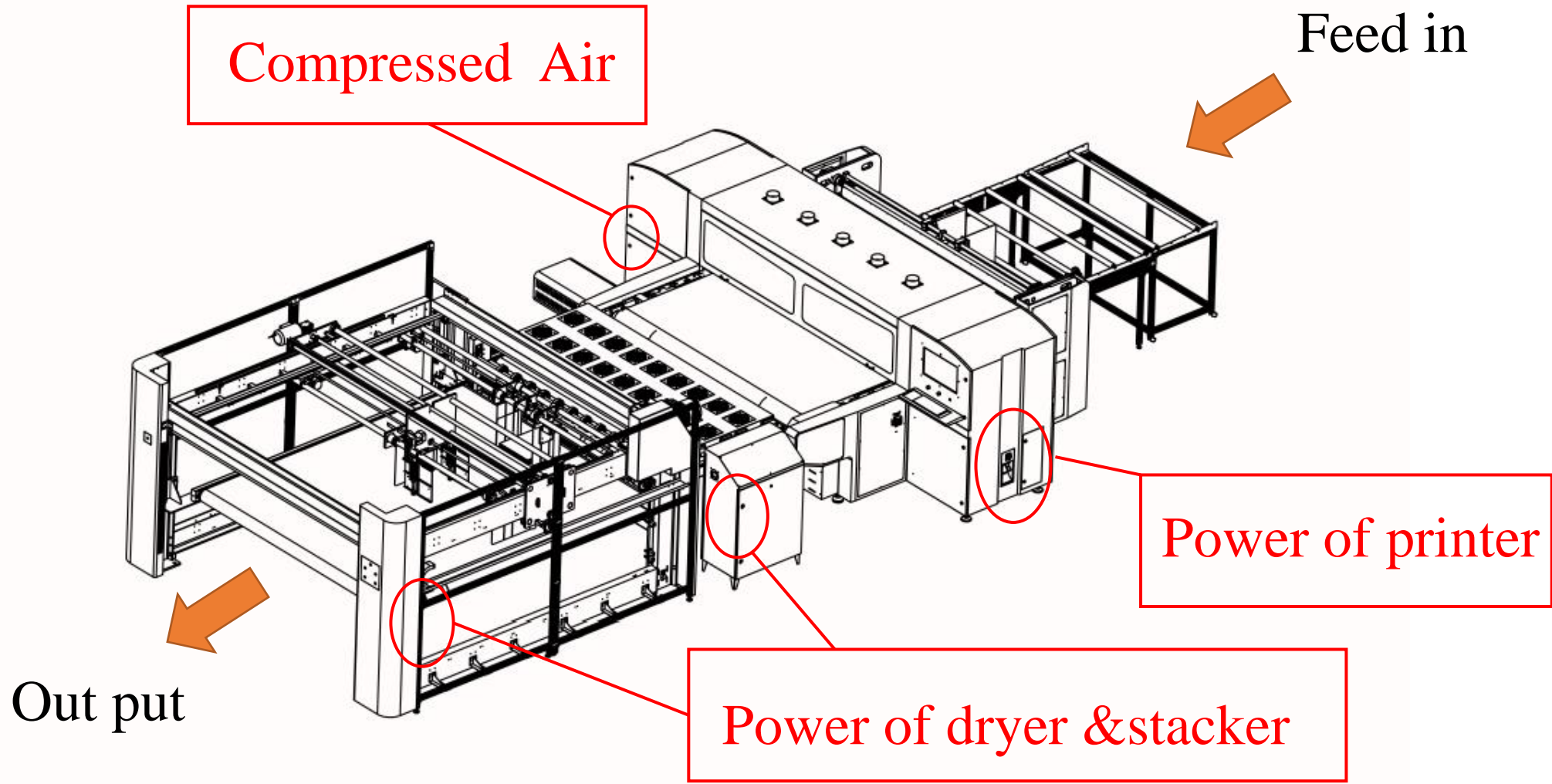
# Highjet 2500B + Dryer + Stacker

Unit: mm



Note: The dimensions of Dryer and stacker are subject to the final physical object.

# Power Supply



# Power Requirement

Cable: **L1, L2, L3, E**

Ground impedance:  $< 4\Omega$



**Leakage Circuit Breaker**  
160A



**Transformer**  
Output: 380V / 90 KVA / ( $\geq 120A$ )

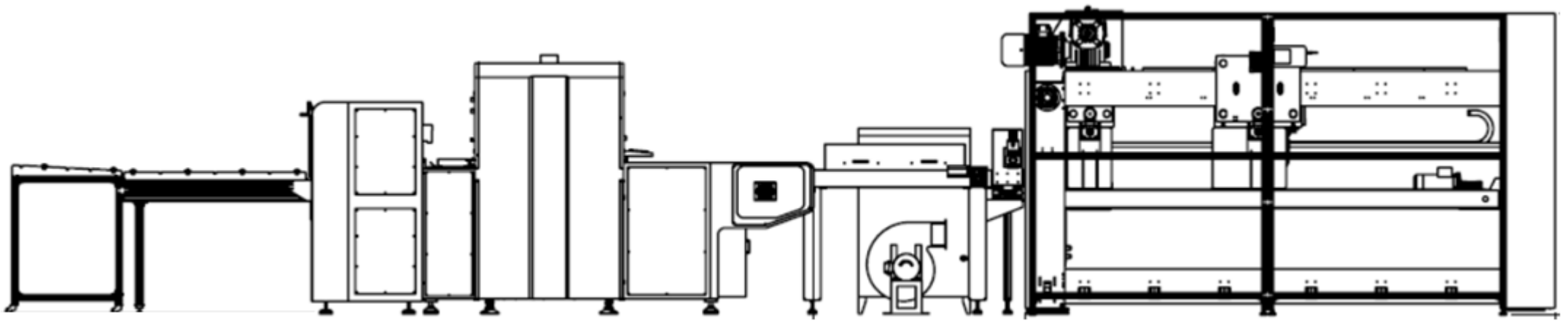


**UPS**  
45 KVA  
last for 3~5 minutes

Cable ①

Cable ③

Cable ②



Printer – 36KW (70A)

Dryer – 20KW (40A)

Stacker – 5KW (10A)

# Compressed Air

Item	Parameters
Pressure	85 PSI (0.6MPA / 6.0kg/cm <sup>2</sup> ) - 120 PSI (0.84MPA / 8.4Kg/cm <sup>2</sup> )
Air flow speed	≥34 Liters/min.
Air consumption	0.034M <sup>3</sup> /min.
Air-tank	0.6M <sup>3</sup>
Connector	Ø10mm



# Environmental Requirement

<b>Item</b>	<b>Parameters</b>
<b>Temperature</b>	<b>15°C ~ 28°C</b>
<b>Humidity</b>	<b>40% ~ 60% RH</b>
<b>Load-bearing of floor</b>	<b>2 T/m<sup>2</sup></b>
<b>Weight of whole product line</b>	<b>9.65T</b>
<b>Temperature for ink storage</b>	<b>10°C~35°C</b>

# Caldera Software Computer Requirements

PC Configuration		Mac configuration	
<b>Linux OS</b>	Official Debian 8.6 Jessie (Mate desktop) CALDERA Debian 2 (however APPE3 – no APPE4) Nvme SSD not yet supported Laptop not recommended for production	<b>Hardware</b>	Intel Core i3 ,i5 or i7 based Mac mini, iMac or Mac Pro MacBook Air, MacBook and MacBook Pro not supported PPC based hardware (G5, G4, ...) not supported
<b>Processor</b>	Intel Core i3, i5 or i7	<b>System</b>	OS 10.9+ ( <a href="#">check compatibilities on website</a> )
<b>RAM</b>	4GB or more. Minimum 1GB per core, recommended at least 2 GB per core		
<b>HDD</b>	250GB		
<b>Monitor / Video card</b>	1280×1024 minimum resolution		

# Installation Tools

**10T Forklift** x 1  
--- the first 2 days.



**Manual Hydraulic forklift** x 1 pcs  
--- During the whole installation



**Electrical drill** x 1 pcs  
--- the first 3 days  
Brand: BOSCH\_GSB-18-2-LI  
(Roughly power by other brands is fine.)

